

INTERCHANGEABLE PARTS CATALOGUE (MODEL 110, 190, 210, 230, 270, 280, 290, 370, 380, 390)

REF No.	PARTS No.	PARTS NAME	REF No.	PARTS No.	PARTS NAME
1	B0150	Rubber Ring	26-2	B8696	Double Spool Pin (for Model 270, 280)
2	B0013	Set Screw for Bed Hinge	26-3	B0118	Spool Pin on Bed
3	B3741	Hexagonal Screw for Motor Bracket	27	B0119	Spool Pin Felt
4	B0197	Washer for Hexagonal Screw	※	B0853	Upper Tension Assembly
5	B5720	Needle	28	B2351	Tension Stud Bushing
6	B7850	Needle Clamp Assembly	29	B4649	B4649 Set Screw
6-1	B3205	Needle Clamp	30	B2352	Tension Stud
6-2	B6136	Needle Clamp Screw	31	B0242	B0402 Fastening Screw
7	B4139	Needle Plate	32	B2353	Thread Take-up Tension Dial
8	B1671	Flat Head Screw for Needle Plate	33	B0242	B0402 Fastening Screw
9	B2739	Needle Plate Guide Screw	34	B2354	Thread Take-up Spring
10	B4140	Slide Plate	35	B2355	Thread Take-up Tension Indication
11	B6086	Slide Plate Spring	36	B0360	B0360 Flat Head Screw
12	B0035	Fastening Screw for Slide Plate Spring	37	B2830	Cup Washer for Tension Dial
13	B0041	Washer for Stop Motor Screw	38	B8721	Tension Disc
14-1	B0042	Stop Motion Knurled Hand Screw	39	B2828	Tension Release Pin
14-2	B2035	Stop Motion Knurled Hand Screw (for Model 360, 370, 380, 390)	40	B2358	Tension Disc Washer
15-1	B0043	Set Screw for Stop Motion	41	B3395	Upper Thread Tension Spring
15-2	B2036	Set Screw for Stop Motion (for Model 360, 370, 380, 390)	42	B0821	Tension Disc
16	B5679	Presser Foot (Universal Foot)	43	B0822	Upper Thread Tension Knob
17	B6120	Fastening Screw for Presser Foot	44	B3393	Needle Bar Thread Guide
18-1	B4159	Feed Dog (for Model 110, 190, 370)	45	B0139	Fastening Screw for Needle Bar Thread Guide
18-2	B6346	Feed Dog (for Model 270, 230, 290, 380)	46	B1500	Thread Cutter
19	B0080	Fastening Screw for Feed Dog	47	B4137	Needle Bar
20	B4753	Shuttle Driver Assembly	48	B4237	Presser Bar (110, 190, 270, 280, 290, 370)
20-1	B2458	Shuttle Driver	49-1	B4144	Forked Connecting Rod (110, 190, 270, 280, 290, 370)
20-2	B0190	Shuttle Driver Spring	49-2	B6955	Forked Connecting Rod (for Model 230 380)
20-3	B0191	Flat Head Screw for Driver Spring	49-3	B9008	Forked Connecting Rod (for Model 210, 390)
21	B2456	Taper Pin for Shuttle Driver	50	B0066	Slide Block
22	B4188	Shuttle Race Assembly	51	B0067	Slide Block Stud
22-1	B4190	Race Top Spring	52	B0089	Stud Screw
22-2	B0105	Fastening Screw for Top Spring	53	B0090	Nut for Stud Screw
23	B4354	Shuttle	54	B4174	Crank Rod Assembly
24	B0108	Bobbin Case Assembly	55	B4916	Stud Screw for Crank Rod Assembly
25	B0117	Bobbin	56	B0090	Nut for Stud Screw
26-1	B4269	Double Spool Pin	57	B6137	Face Plate Hinge
			58	B0242	Fastening Screw for Face Plate Hinge
			59	B2843	Flat Head Screw for Face Plate Hinge